

Electrostatic charges occurring during production processes often cause severe disruptions, reducing production speed and product quality.

The R36 ion blower nozzle and the ion blower pistol PR36 have an outstanding range effect.

The ion blower nozzle is used in fixed installations; the ion blower pistol is designed for manual use.

Charged surfaces which attract dirt particles can be effectively discharged with the help of the ion blower nozzle resp. the ion blower pistol, keeping the surfaces free of dust before converting and finishing.

The compact design of the new ion blower nozzle and its high efficiency allow a wide variety of applications.

The benefits:

- high degree of discharging efficiency
- compact design
- adapter design
- small dimensions
- easy installation
- flow-optimized air nozzle

## Technical Information



### Ion Blower Nozzle R36 Ion Blower Pistol PR36

TI-e-2043-0611



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## Technical specifications

Electrode element	plastic
Emission tip	tungsten, current-limited and low capacitance
Operating voltage	5 resp. 6 kV, 50/60 Hz
Short-circuit current emission tips/ground	0.05 mA
High voltage supply	via Eltex power supplies, operating voltage max. 6 kV AC
Operating ambient temperature	0...+80°C (+32...+176°F) with blown air; blown air temperature max. 30°C 0...+60°C (+32...+140°F) without blown air
Ambient humidity	max. 70%, no dewing permitted
Contact protection	contact protected according to EN 61140:2003, paragraph 5.1.6
Assembly	with attachment lug of the electrode element
High voltage connection	connection to screened Eltex high voltage cables, with protective hose: plug type w, without protective hose: plug type y
Air connection	NW 8 mm hose
Dimensions	see figures
Weight	R36/_F: approx. 50 g, PR36/NF: approx. 150 g, without hv cable
Air pressure	max. 6 bar for R36/_W and PR36/_W max. 1 bar
<b>Air consumption [m³/h]</b>	<b>Typical values</b>
Air pressure [bar]	0,5 1,0 1,5 2,0 2,5 3,0 3,5 4,0 4,5 5,0 5,5 6,0
Air consumption R36/_F, R36/_R	3 7 9 12 15 17 20 23 26 29 32 34
Air consumption R36/_S	3 5 7 9 11 13 16 18 20 22 24 27
Air consumption R36/_W	4 8 (max. 1 bar)
Air consumption PR36	2 4 6 7 8 10 11 13 15 16 18 20

## Variants

### R36 ion blower nozzle:

Two electrode elements and four different nozzles are available:

- fishtail nozzle, axial design: R36/AF, radial design R36/RF
- circular jet nozzle, axial design: R36/AR, radial design: R36/RR
- needle-jet nozzle, axial design: R36/AS, radial design: R36/RS
- compact fishtail nozzle, axial design: R36/AW, radial design: R36/RW

### PR36 ion blower pistol:

Two ion blower pistols and four different nozzles are available:

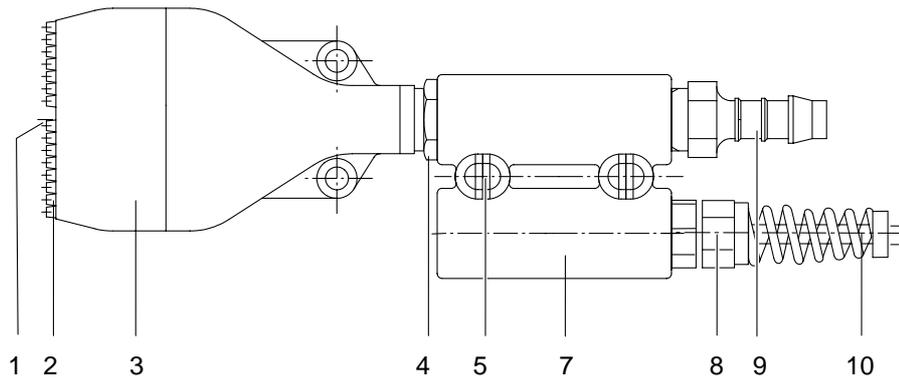
- fishtail nozzle, without filter: PR36/NF, with filter: PR36/NF
- circular jet nozzle, without filter: PR36/NR, with filter: PR36/FR
- needle-jet nozzle, without filter: PR36/NS, with filter: PR36/FS
- compact fishtail nozzle, without filter: PR36/NW, with filter: PR36/FW

The grease filter serves to eliminate grease and fat particles from the blower pistol. Cleaned apparatuses air must be used as blowing air.



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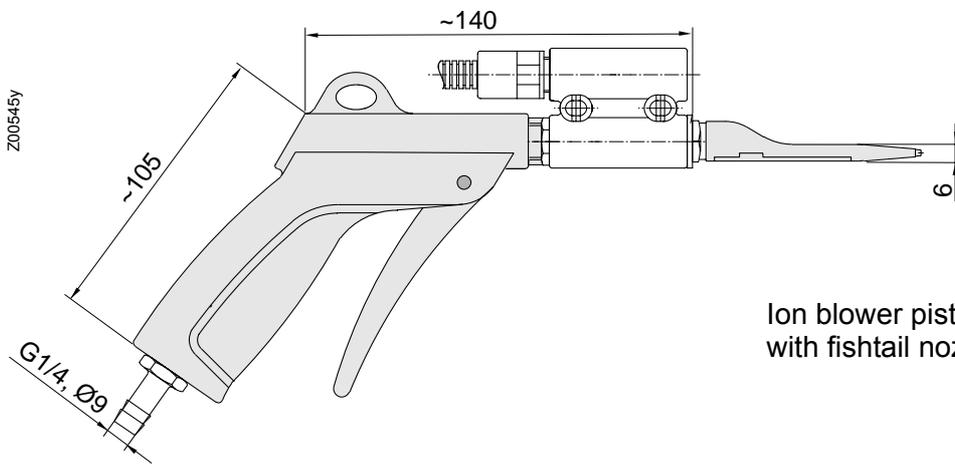
### R36/AF ion blower nozzle



- 1 Emission tip
- 2 Hole-type nozzle
- 3 Blower nozzle (fishtail nozzle)
- 4 Locknut (detachable and blower nozzle rotatable by 0...360°, max. 1 turn)
- 5 Attachment lugs
- 7 Electrode element
- 8 Cable gland
- 9 Air connection for air hose NW 8
- 10 High voltage cable

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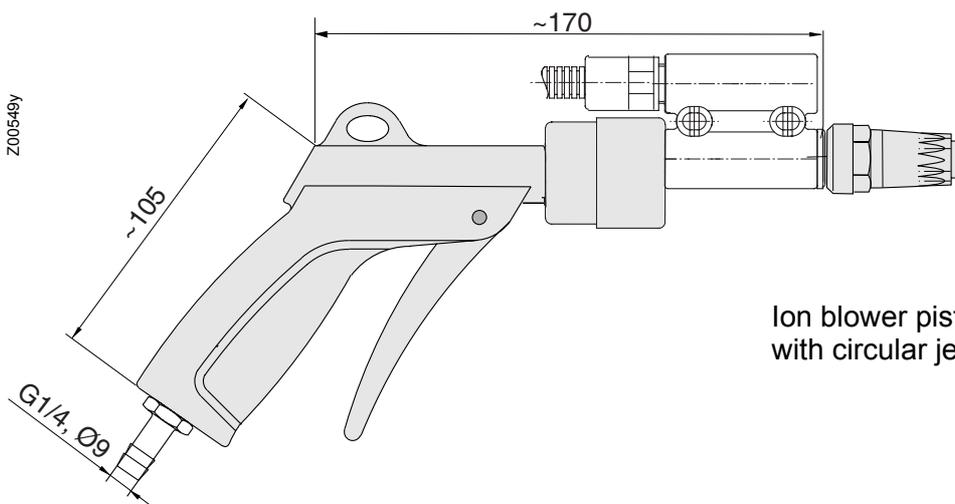
### PR36/NF ion blower pistol



Ion blower pistol without filter with fishtail nozzle

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### PR36/FR ion blower pistol



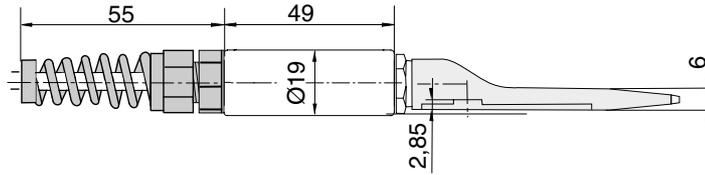
Ion blower pistol with filter with circular jet nozzle

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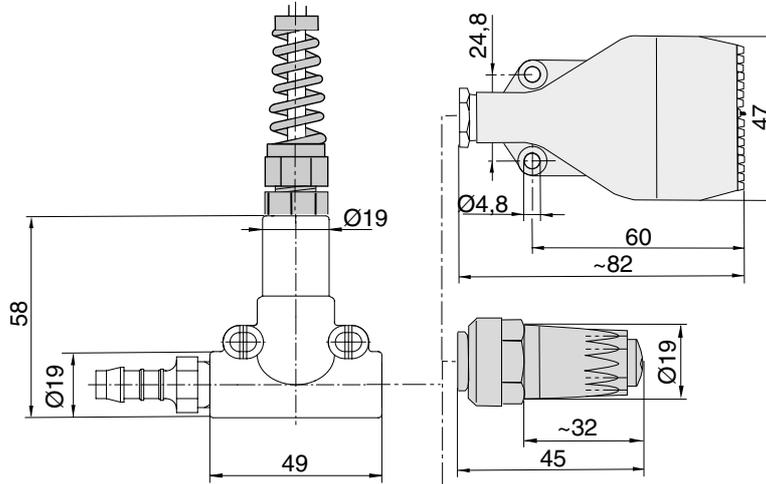


## Dimensions

**Ion blower nozzle**



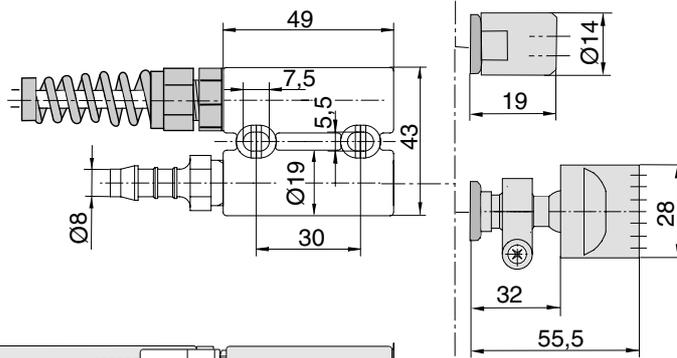
**Ion blower nozzle, axial design**



fishtail nozzle

circular jet nozzle

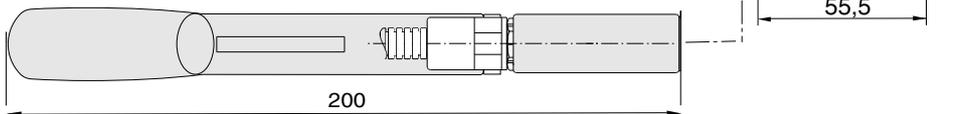
**Ion blower nozzle, radial design**



needle-jet nozzle

compact fishtail nozzle

**Ion blower pistol**



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The figures are showing the available design. After consultations with Eltex is the integration of commercial plastic blower nozzles possible.



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